

# Work Order ID 81649

**\*81649\***

Page 1

March-16-12 1:51:37 PM

Item ID: D412-769-044

Accept

**\*N9000040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Stop **\*NS2\***

Start Date: 16/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/03/16

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D412-769	Rev B								
100	Pick Kit	0.00							
<b>*100*</b>									
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
<b>*110*</b>									
Small Fab	Memo	0.00							
Small Fab	1- assemble as per dwg D412-769-2								
120	QC5- Inspect part completeness to step on W/O	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

①

φ

FF  
12-05-09

①

φ

FF  
12-05-10

xl

FM

8265/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Item ID: D412-769-044

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Stop **\*NS2\***

Start Date: 16/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
<b>*130*</b>									
Powdercoat		0.00							
Powder Coating									
	Memo								
	1- mask D3782-041 and D3782-043 front legs and D3787-1 foot as per dwg								
	D412-769-041 2- install bolts in 3 place (in seat belt eye bolt holes) to ensure								
	leg does not move when Powdercoat3- Powder coat remaining of assembly grey								
	as per dwg D412-769-2START								
140	QC3- Inspect Part Finish	0.00							
<b>*140*</b>									
QC		0.00							
Quality Control	Memo								
150	Pick Kit	0.00							
<b>*150*</b>									
Packaging		0.00							
Packaging	Memo								

Start Time: 11:15

Temp: 3200F

Finish Time: 11:45

M/F  
12/05/14

1

BL 12-5-14

①

FF 12-05-14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Work Order ID 81649

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Item ID: D412-769-044 Accept **\*N9000040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Aft Facing Seat Assembly, RH  
 Start Date: 16/03/2012 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 30/03/2012 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							
<b>*160*</b>	Small Fab								FF
Small Fab	Memo	0.00				①	②		12-05-14
Small Fab	1- install remaining parts as per dwg D412-769-2								
170		0.00							
<b>*170*</b>	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00				①			12/05/14
Quality Control									
180		0.00							
<b>*180*</b>	Identify as per dwg & Stock Location: _____								
Packaging	Memo	0.00							12/5/14
Packaging						1			

POP 81594

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Item ID: D412-769-044

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**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 30/03/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

**\*190\***

QC

Memo

0.00

Quality Control

12/5/15

MF 12-05-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 81649

\*81649\*

Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08.05-12 new issue DD verified by:ec  
IPP Rev:B 08-07-17 revB as per dwg DD verified by:ec  
IPP Rev:C 08-08-21 move D3792-1 after powder coat DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-5A		Purchased	No			110	Each	1,168.000	6	6			
<b>*AN3-5A*</b>									**			① FF 12-05-04	
Bolt													

Location	Loc Qty	Loc Code
ST350 121185	1168	
115371	46	
117423	204	
118626	218	
119355	200	
120187	500	

AN4-15A		Purchased	No			110	Each	367.0000	2	2			
<b>*AN4-15A*</b>									**			① FF 12-05-04	
Bolt													

Location	Loc Qty	Loc Code
GA	100	
120449	100	
ST358	267	
118706	15	
120187	52	
120422	200	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 81649

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

**\*81649\***

**\*D412-769-044\***

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN45-13A Purchased No

110 Each 30.0000 1 1

**\*AN45-13A\***

EYE BOLT

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST362

30

115358

12

118757

10

118758

8

1

AN5-10A Purchased No

110 Each 394.0000 6 6

**\*AN5-10A\***

Bolt

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST337

394

118191

80

120630

50

120717

50

120770

214

6

AN5-13A Purchased No

110 Each 60.0000 2 2

**\*AN5-13A\***

Bolt

\*\*

① FF 12-05-14

Location

Loc Qty

Loc Code

GA

20

116003

20

ST338

40

118983

40

2

March-16-12 1:51:41 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 81649

\*81649\*

Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN525-10R24

Purchased

No

110

Each

148.0000

9

9

\*AN525-10R24\*

Screw

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST346

148

114056

48

117619

100

9

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

21

21

\*AN960.ID10\*

Washer

\*\*

21 ① FF 12-05-04

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

14.0000

4

4

\*AN960.ID416\*

Washer

\*\*

4 ① FF 12-05-04

Location

Loc Qty

Loc Code

ST351

14

116289

14

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

20

20

\*AN960.ID516\*

Washer

\*\*

20 ① FF 12-05-04

D3766-2

Manufactured

No

110

Each

10.0000

1

1

\*D3766-2\*

Front Rail, RH

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST254

67358

10

67358

10

1

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 4

Work Order ID: 81649

\*81649\*

Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3766-3 Manufactured No

110 Each

4.0000

1 1

\*D3766-3\*

Rear Rail

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST254

4

74739

4

D3767-1 Manufactured No

110 Each

1.0000

1 1

\*D3767-1\*

Upper Rail

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST254

1

77597

1

D3782-041 Manufactured No

110 Each

0.0000

1 1

\*D3782-041\*

Front Inboard Leg Assembly

\*\*

① FF 12-05-04

D3782-044 Manufactured No

110 Each

0.0000

1 1

\*D3782-044\*

Front Outboard Leg Assembly, RH

\*\*

① FF 12-05-04

D3782-045 Manufactured No

110 Each

2.0000

2 2

\*D3782-045\*

Back Leg Assembly

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST256

2

74701

2

D3783-041 Manufactured No

110 Each

1.0000

1 1

\*D3783-041\*

Lateral Brace Assembly

\*\*

① FF 12-05-04

Location

Loc Qty

Loc Code

ST249A

1

74742

1

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Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 81649

\*81649\*

Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3783-043

Manufactured No

110 Each

4.0000 2 2

\*D3783-043\*

Longitudinal Brace Assembly

790911

\*\*

2

① FF 12-05-04

Location

Loc Qty

Loc Code

ST249

4

79091

4

D3783-045

Manufactured No

110 Each

0.0000 1 1

\*D3783-045\*

Angle Brace Assembly

81682

\*\*

1

① FF 12-05-04

D3784-041

Manufactured No

110 Each

2.0000 1 1

\*D3784-041\*

Seat Support Assembly, Center

63079

\*\*

1

① FF 12-05-04

Location

Loc Qty

Loc Code

ST249A

2

63079

2

D3784-043

Manufactured No

110 Each

0.0000 1 1

\*D3784-043\*

Seat Support Assembly, LH

81679

\*\*

1

① FF 12-05-04

D3784-044

Manufactured No

110 Each

0.0000 1 1

\*D3784-044\*

Seat Support Assembly, RH

81675

\*\*

1

① FF 12-05-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 81649

\*81649\*

Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

3,041.000

9

9

\*MS21042I 3\*

\*\*

① FF 12-05-04

Nut

Location

Loc Qty

Loc Code

ST300

121349

3041

9

117441

16

117885

32

118451

5

118927

3

119017

2812

119075

173

MS21042L4

Purchased

No

110

Each

5,519.000

2

2

\*MS21042I 4\*

\*\*

① FF 12-05-04

Nut

Location

Loc Qty

Loc Code

ST300

5519

117441

51

117601

157

118451

133

119017

200

119075

2978

121011

2000

2

AN525-10R22

Purchased

No

160

Each

67.0000

13

13

\*AN525-10R22\*

\*\*

① FF 12-05-14

Screw

Location

Loc Qty

Loc Code

ST346

67

113595

17

119309

50

13

AN960JD10L

NAS1149D0332J

Purchased

No

160

Each

0.0000

13

13

\*AN960JD10I \*

\*\*

13 ① FF 12-05-14

Washer

121011

March-16-12 1:51:41 PM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 81649

\*81649\*

Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3774-1 Manufactured No

160 Each 4.0000 1 1

\*D3774-1\*

Seat Bottom, LH/RH

\*\*

① FF 12-05-14

Location

Loc Qty

Loc Code

ST257

4

74740

4

1

D3774-3 Manufactured No

160 Each 3.0000 1 1

\*D3774-3\*

Seat Back, LH/RH

\*\*

① FF 12-05-14

Location

Loc Qty

Loc Code

ST257

3

74741

3

1

D3775-1 Manufactured No

160 Each 5.0000 2 2

\*D3775-1\*

Guard

\*\*

① FF 12-05-14

Location

Loc Qty

Loc Code

ST250A

5

62004

1

65059

4

2

D3792-1 Manufactured No

160 Each 31.0000 3 3

\*D3792-1\*

Seat Belt Eye Bolt

\*\*

① FF 12-05-14

Location

Loc Qty

Loc Code

ST249A

31

42020

8

55921

23

3

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D412-769-044

\*D412-769-044\*

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 16/03/2012

Required Date: 30/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

160

Each

3,041.000

19

19

\*MS21042I 3\*

\*\*

Nut

① FF 12-05-14

Location

Loc Qty

Loc Code

ST300 121349

3041

117441

16

117885

32

118451

5

118927

3

119017

2812

119075

173

19

MS21042L5

Purchased

No

160

Each

1,598.000

12

12

\*MS21042I 5\*

\*\*

Nut

① FF 12-05-14

Location

Loc Qty

Loc Code

ST300

1598

116105

5

116548

43

117611

42

118179

8

119109

1500

12

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

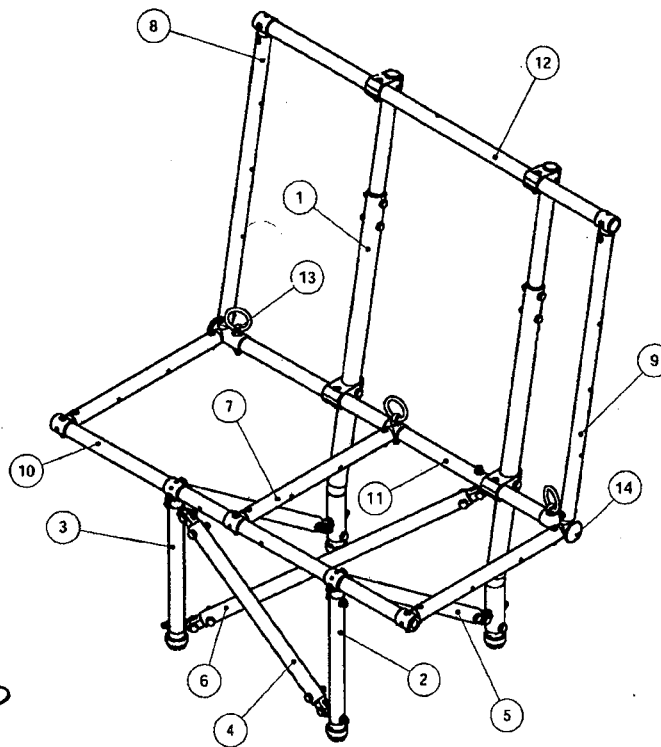
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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WITHOUT NOTICE  
WORK ORDER  
NO. 81649

*112-053*



Item Number	Part Number	Description	Quantity (-043)
1	D3782-045	Back Leg Assembly	2
2	D3782-041	Front Inboard Leg Assembly	1
3	D3782-043	Front Outboard Leg Assembly	1
4	D3783-041	Lateral Brace Assembly	1
5	D3783-043	Longitudinal Brace Assembly	2
6	D3783-045	Angle Brace Assembly	1
7	D3784-041	Seat Support Assembly	1
8	D3784-043	Seat Support Assembly, LH	1
9	D3784-044	Seat Support Assembly, RH	1
10	D3766-1	Front Rail	1
11	D3766-3	Rear Rail	1
12	D3767-1	Upper Rail	1
13	D3792-1	Seat Belt Eye Bolt	3
14	D3775-1	Guard	2
15	D3774-1	Seat Bottom (Not Shown)	1
16	D3774-3	Seat Back (Not Shown)	1

**Figure 25-11: D412-769-043 Aft Facing Seat Assembly, LH**

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**25-00-00**

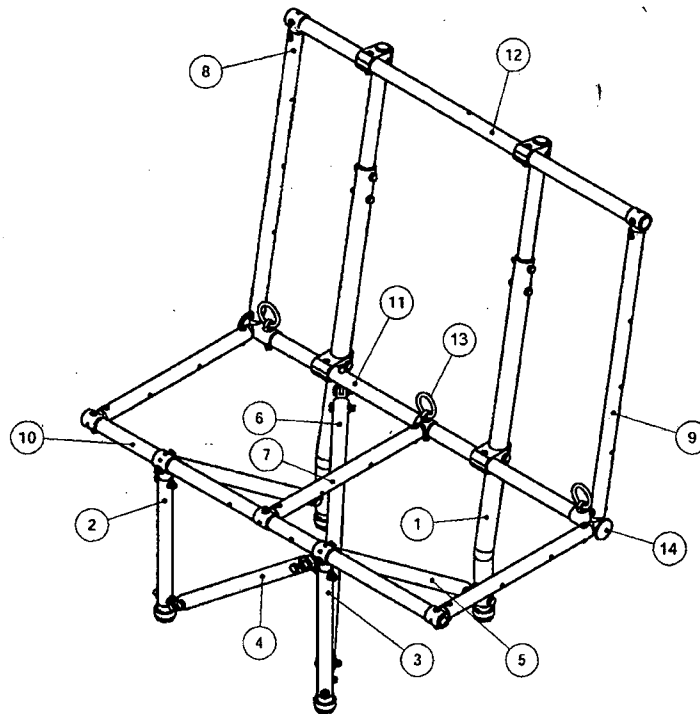
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



Item Number	Part Number	Description	Quantity (-044)
1	D3782-045	Back Leg Assembly	2
2	D3782-041	Front Inboard Leg Assembly	1
3	D3782-044	Front Outboard Leg Assembly	1
4	D3783-041	Lateral Brace Assembly	1
5	D3783-043	Longitudinal Brace Assembly	2
6	D3783-045	Angle Brace Assembly	1
7	D3784-041	Seat Support Assembly	1
8	D3784-043	Seat Support Assembly, LH	1
9	D3784-044	Seat Support Assembly, RH	1
10	D3766-2	Front Rail	1
11	D3766-3	Rear Rail	1
12	D3767-1	Upper Rail	1
13	D3792-1	Seat Belt Eye Bolt	3
14	D3775-1	Guard	2
15	D3774-1	Seat Bottom (Not Shown)	1
16	D3774-3	Seat Back (Not Shown)	1

**Figure 25-12: D412-769-044 Aft Facing Seat Assembly, RH**

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**25-00-00**

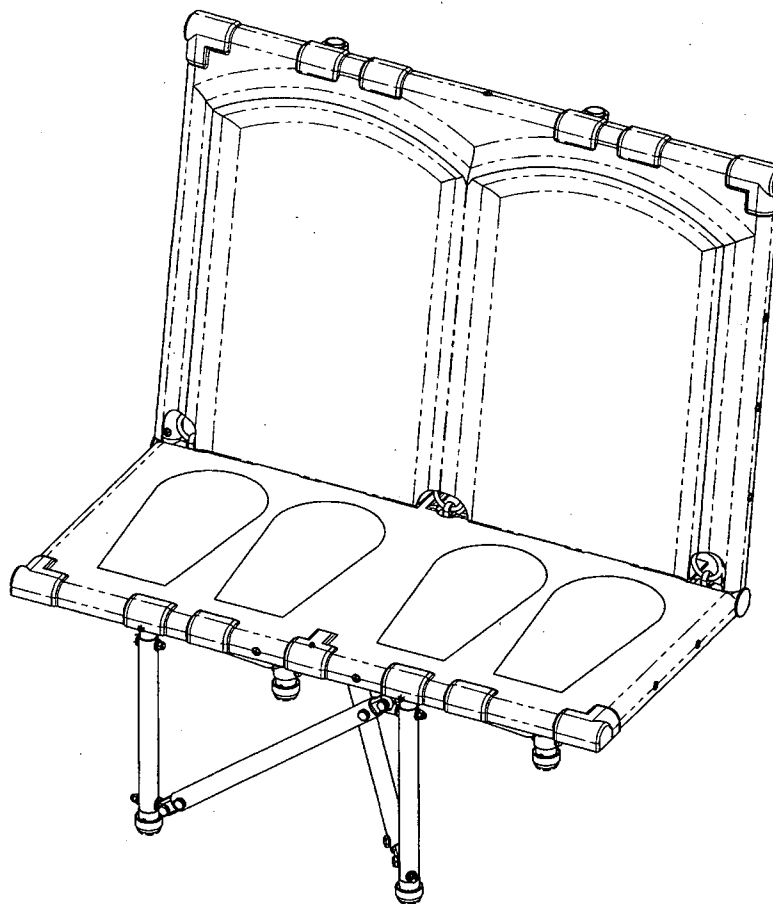
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



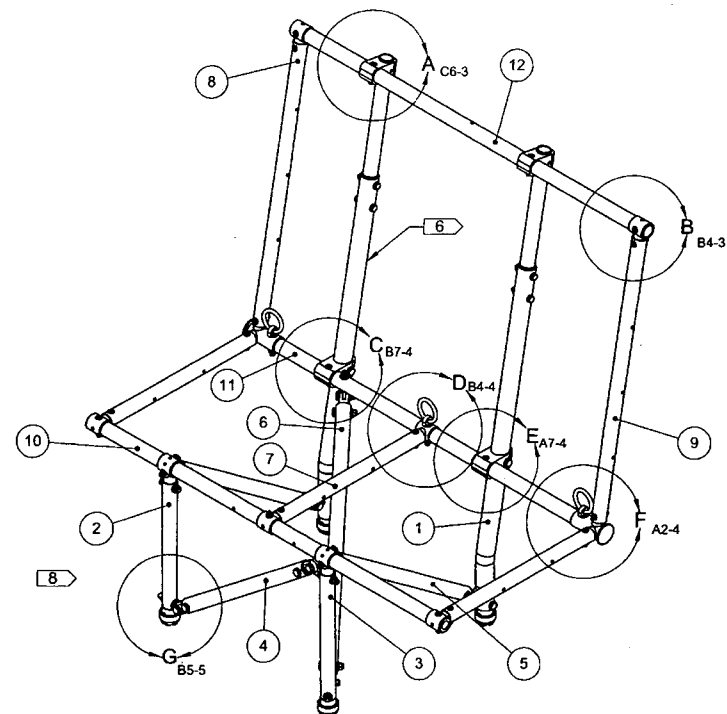
REFERENCE ONLY

RELEASE  
08-07-10 MP

**D412-769-044 AFT FACING SEAT, RH**

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		<b>D412-769-2</b>	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT FACING SEAT ASSY, RH</b>	NTS
DATE	08.06.25	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



**D412-769-044 AFT FACING SEAT, RH**

**RELEASED**  
08-07-10

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D412-769-2</b>
MFG. APPR.	<i>[Signature]</i>	REV. B SHEET 2 OF 7
APPROVED	<i>[Signature]</i>	TITLE <b>AFT FACING SEAT ASSY, RH</b>
DE APPR.	<i>[Signature]</i>	SCALE NTS
DATE	<b>08.06.25</b>	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

D3782-045  
BACK LEG ASSY  
REF

AN45-13A EYE BOLT (1)  
NAS1149D0568J WASHER (1)  
MS21042L5 NUT (1)

D3766-3  
REAR RAIL  
REF

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

**DETAIL C C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

D3766-3  
REAR RAIL  
REF

D3782-045  
BACK LEG ASSY  
REF

**DETAIL E C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

D3784-041  
SEAT SUPPORT ASSY, CENTER  
REF

**DETAIL D C1-2**  
**SEAT SUPPORT ASSY, CENTER ATTACHMENT**

D3766-3  
REAR RAIL  
REF

D3792-1 SEAT BELT EYE BOLT (1)  
NAS1149D0568J WASHER (2)  
MS21042L5 NUT (1)

D3792-1 SEAT BELT EYE BOLT (1)  
NAS1149D0568J WASHER (2)  
MS21042L5 NUT (1)

RELEASED  
08.07.10

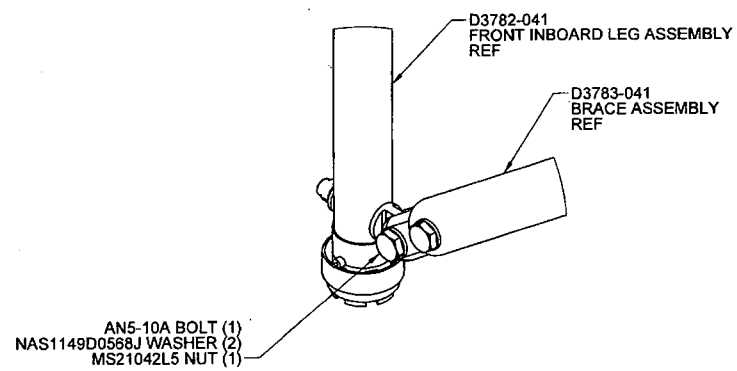
D3766-3  
REAR RAIL  
REF

D3775-1  
GUARD  
REF

D3784-044  
SEAT SUPPORT ASSY, RH  
REF

**DETAIL F B1-2**  
**SEAT SUPPORT ATTACHMENT**  
2 PL

DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	HS	DRAWING NO.	REV. B
MFG. APPR.		<b>D412-769-2</b>	SHEET 4 OF 7
APPROVED		TITLE	SCALE
DE APPR.		<b>AFT FACING SEAT ASSY, RH</b>	NTS
DATE	08.06.25	<small>           COPYRIGHT © 2008 BY DART AEROSPACE LTD            THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS            NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT            WRITTEN PERMISSION FROM DART AEROSPACE LTD.         </small>	

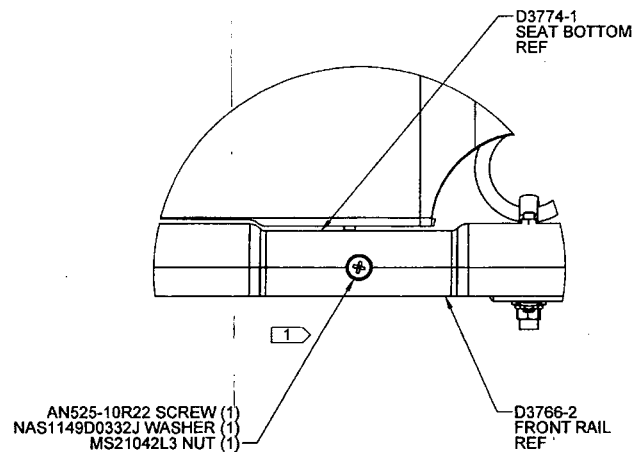


**DETAIL G<sub>B3-2</sub>**  
**BRACE ATTACHMENT**  
6 PL

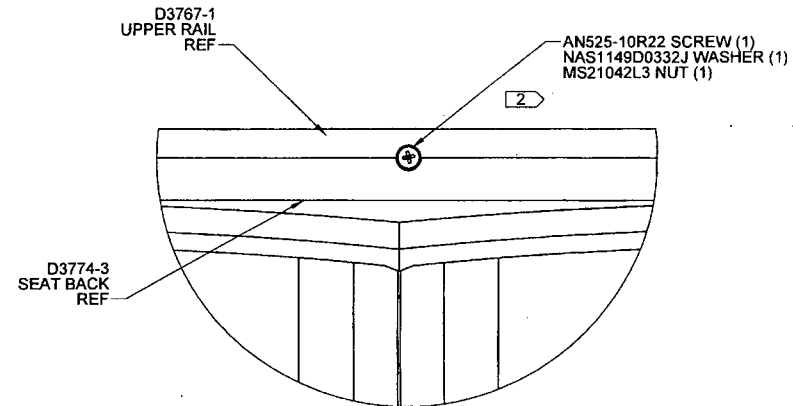
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D412-769-2</b>	SHEET 5 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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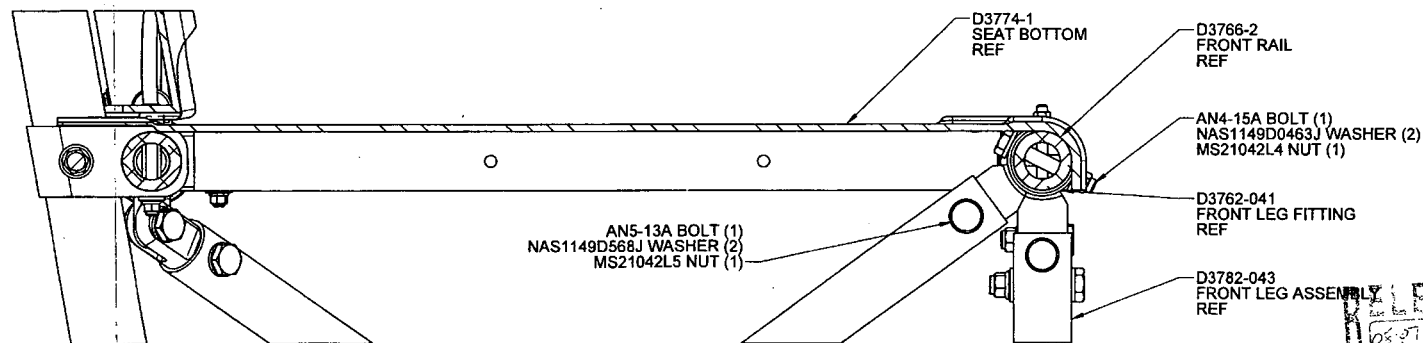




**DETAIL L B7-6**  
**SEAT BOTTOM ATTACH - FRONT DETAIL**



**DETAIL M D7-6**  
**SEAT BACK ATTACH - TOP DETAIL**

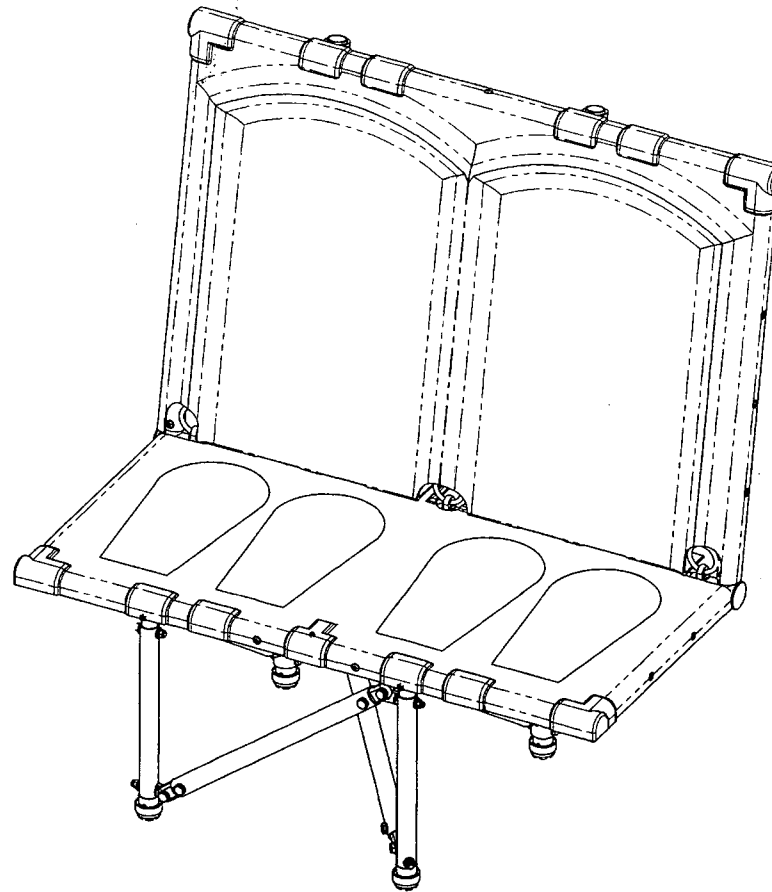


**SECTION N-N B7-6**  
**FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT**

- NOTES:**
- 1) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
  - 2) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	HS	DRAWING NO. <b>D412-769-2</b>	REV. B
MFG. APPR.		TITLE <b>AFT FACING SEAT ASSY, RH</b>	SHEET 7 OF 7
APPROVED		SCALE NTS	
DE APPR.		COPYRIGHT © 2006 BY DART AEROSPACE LTD	
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08-07-10 / MBO



**D412-769-044 AFT FACING SEAT, RH**

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WORK ORDER  
NO. 81649 MLD  
12/05/04

RELEASE  
12/05/04

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION		BY DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D412-769-2</b>	SHEET 1 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
DATE	<b>08.06.25</b>	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

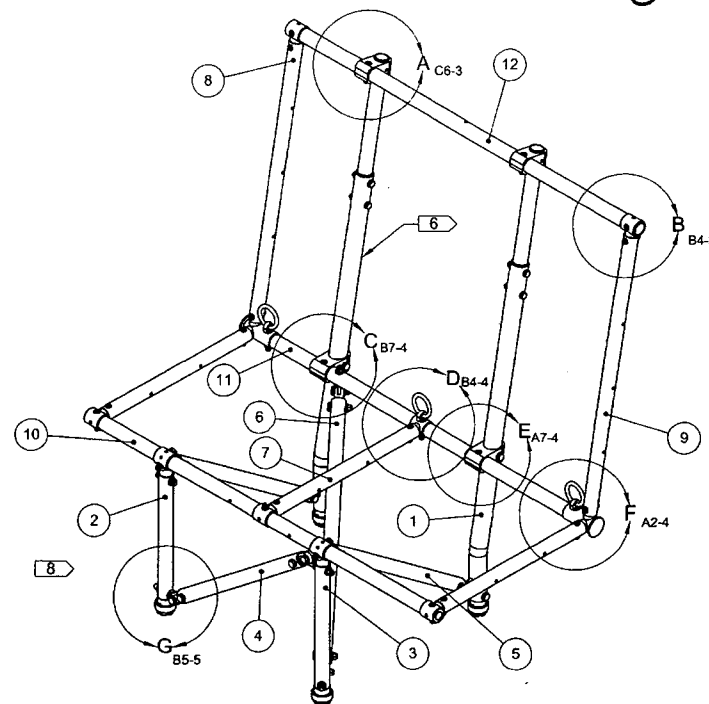
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	6
21	AN5-13A	BOLT	2
22	AN525-10R22	SCREW	13
23	AN525-10R24	SCREW	9
24	MS21042L3	NUT	28
25	MS21042L4	NUT	2
26	MS21042L5	NUT	12
27	NAS1149D0332J	WASHER (AN960JD10L)	13
28	NAS1149D0363J	WASHER (AN960JD10)	21
29	NAS1149D0463J	WASHER (AN960JD416)	4
30	NAS1149D0568J	WASHER (AN960JD516)	20



**D412-769-044 AFT FACING SEAT, RH**

**RELEASED**  
15 OCT 1974

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
- 7) WEIGHT: 30.0 lbs
- 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	HS	
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D412-769-2</b> REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 7
APPROVED	<i>[Signature]</i>	TITLE <b>AFT FACING SEAT ASSY, RH</b> SCALE <b>NTS</b>
DE APPR.	<i>[Signature]</i>	
DATE	<b>08.06.25</b>	

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W/O:			WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

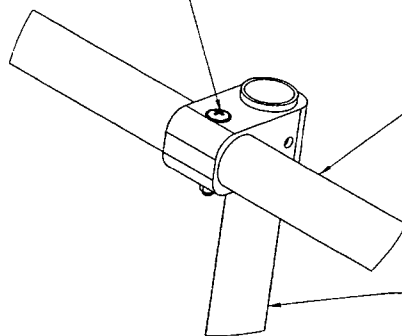
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

01649

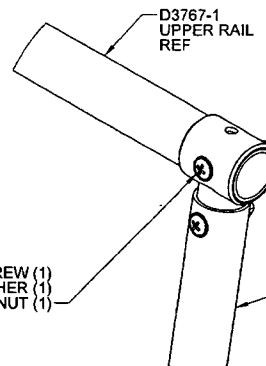
AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)



D3767-1  
UPPER RAIL  
REF

D3782-045  
BACK LEG ASSY  
REF

**DETAIL A** <sub>D2-2</sub>  
**UPPER RAIL TO BACK LEG ATTACHMENT**  
2 PL



D3767-1  
UPPER RAIL  
REF

D3784-044  
SEAT SUPPORT ASSY, RH  
REF

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

**DETAIL B** <sub>C1-2</sub>  
**SEAT SUPPORT END ATTACHMENT (TYP)**  
5 PL

RELEASED  
08-07-10

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D412-769-2</b>	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 7	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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W/O:			WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE				By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

**NOTE:** Date & initial all entries

01649

RELEASED  
08.07.10/11/12

D3782-045  
BACK LEG ASSY  
REF

AN45-13A EYE BOLT (1)  
NAS1149D0568J WASHER (1)  
MS21042L5 NUT (1)

D3766-3  
REAR RAIL  
REF

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

**DETAIL C C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

AN525-10R24 SCREW (1)  
NAS1149D0363J WASHER (1)  
MS21042L3 NUT (1)

D3784-041  
SEAT SUPPORT ASSY, CENTER  
REF

D3792-1 SEAT BELT EYE BOLT (1)  
NAS1149D0568J WASHER (2)  
MS21042L5 NUT (1)

D3766-3  
REAR RAIL  
REF

**DETAIL D C1-2**  
**SEAT SUPPORT ASSY, CENTER ATTACHMENT**

D3792-1 SEAT BELT EYE BOLT (1)  
NAS1149D0568J WASHER (2)  
MS21042L5 NUT (1)

D3775-1  
GUARD  
REF

D3766-3  
REAR RAIL  
REF

D3784-044  
SEAT SUPPORT ASSY, RH  
REF

**DETAIL F B1-2**  
**SEAT SUPPORT ATTACHMENT**  
2 PL

D3782-045  
BACK LEG ASSY  
REF

**DETAIL E C2-2**  
**REAR RAIL TO BACK LEG ATTACHMENT**

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		<b>D412-769-2</b>	SHEET 4 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.		<b>AFT FACING SEAT ASSY, RH</b>	NTS
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W/O:			WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

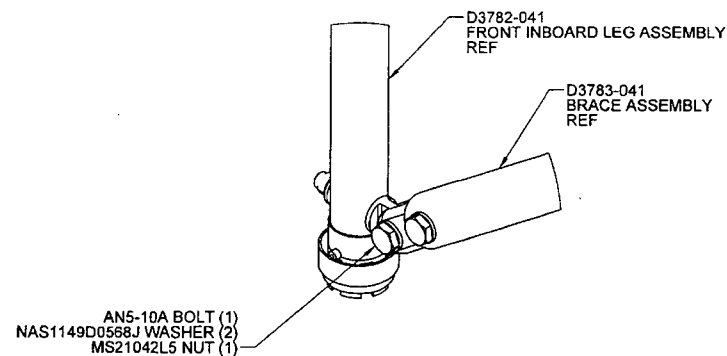
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

21649



**DETAIL G<sub>B3-2</sub>**  
**BRACE ATTACHMENT**  
6 PL

RELEASED  
08.07.10

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CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D412-769-2</b>	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 5 OF 7	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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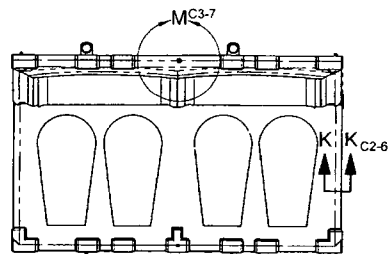
W/O:			WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE				By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

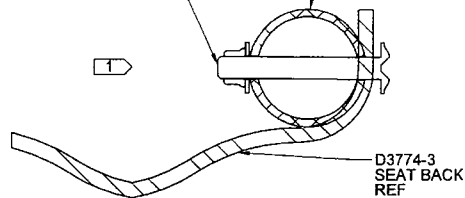
NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

**NOTE:** Date & initial all entries



AN525-10R22 SCREW (1)  
NAS1149D0332J WASHER (1)  
MS21042L3 NUT (1)  
3 PL PER SIDE

D3784-044  
SEAT SUPPORT, RH  
REF

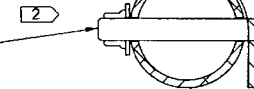


**SECTION H-H**

B7-6

AN525-10R22 SCREW (1)  
NAS1149D0332J WASHER (1)  
MS21042L3 NUT (1)  
2 PL PER SIDE

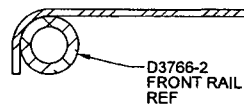
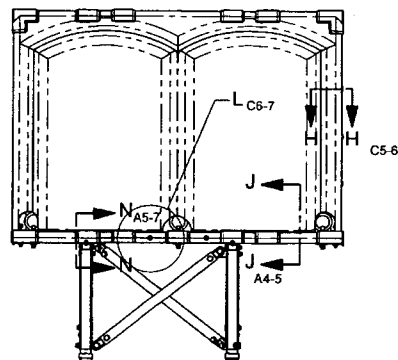
D3774-1  
SEAT BOTTOM  
REF



**SECTION K-K**

D7-6

D3784-044  
SEAT SUPPORT, RH  
REF



**SECTION J-J** B7-6

D3774-3  
SEAT BACK  
REF

D3774-1  
SEAT BOTTOM  
REF

D3766-3  
REAR RAIL  
REF

3

AN3-5A BOLT (1)  
NAS1149D0363J WASHER (2)  
MS21042L3 NUT (1)  
6 PL

**RELEASED**

**NOTES:**

- 1) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
- 2) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
- 3) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D412-769-2</b>	SHEET 6 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>AFT FACING SEAT ASSY, RH</b>	NTS
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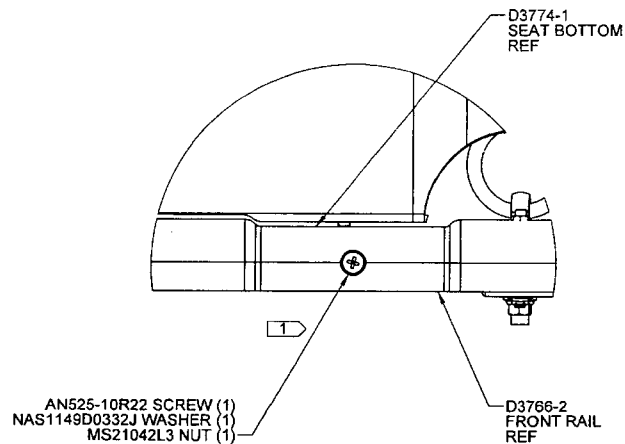
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

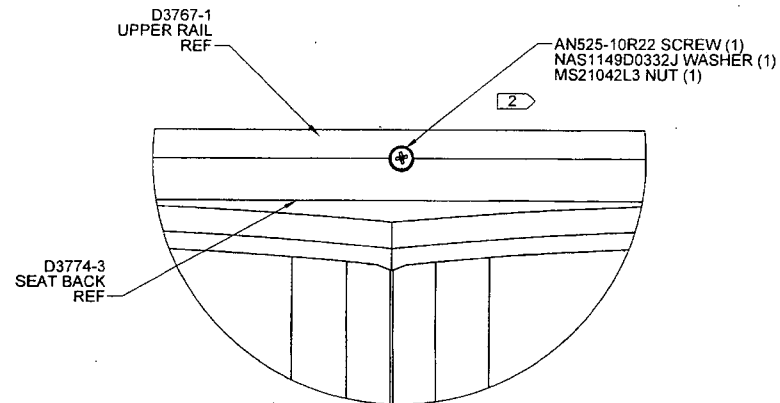
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

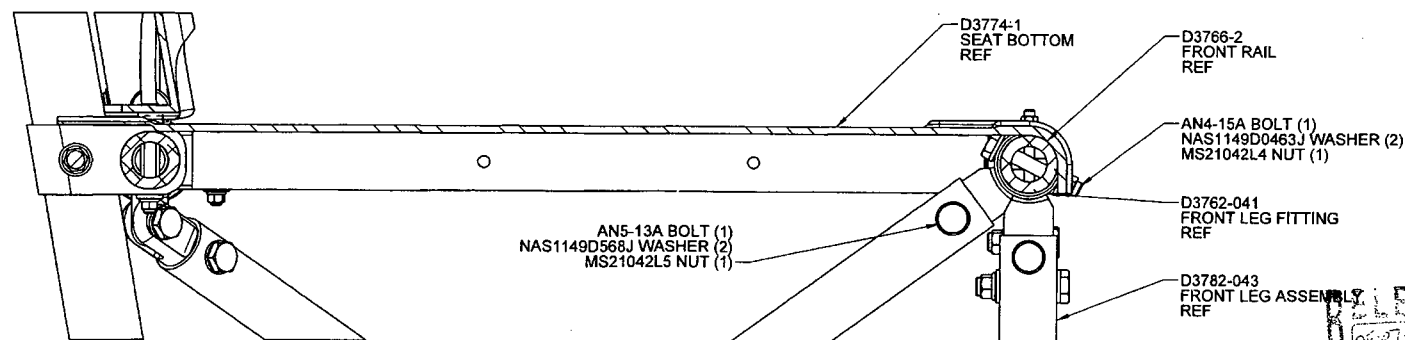
**NOTE:** Date & initial all entries



**DETAIL L 87-6**  
**SEAT BOTTOM ATTACH - FRONT DETAIL**



**DETAIL M D7-6**  
**SEAT BACK ATTACH - TOP DETAIL**



**SECTION N-N 87-6**  
**FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT**

- NOTES:**  
1) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL  
2) TRANSFER DRILL HOLES  $\varnothing 0.201$  FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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MFG. APPR.	<i>[Signature]</i>	<b>D412-769-2</b>	SHEET 7 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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81699

RELEASED  
08-07-10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries